

ABSTRACT

Method for strip-coating a metallic strip-shaped substrate with a band of plastic comprising the stages

- 5 (i) in-situ casting of a plastic band;
- (ii) leading the plastic band around a cooling roll;
- (iii) leading away the plastic band until the plastic band production is underway and stabilised;
- (iv) bringing the plastic band and the substrate up to speed and heating the substrate to a
10 temperature of the substrate close to the softening temperature of the part of the plastic band facing the substrate;
- (v) pressing the plastic band onto the substrate and where applicable breaking off the plastic band and stopping it being led away;
- (vi) coating the substrate with the plastic band at high speed.

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